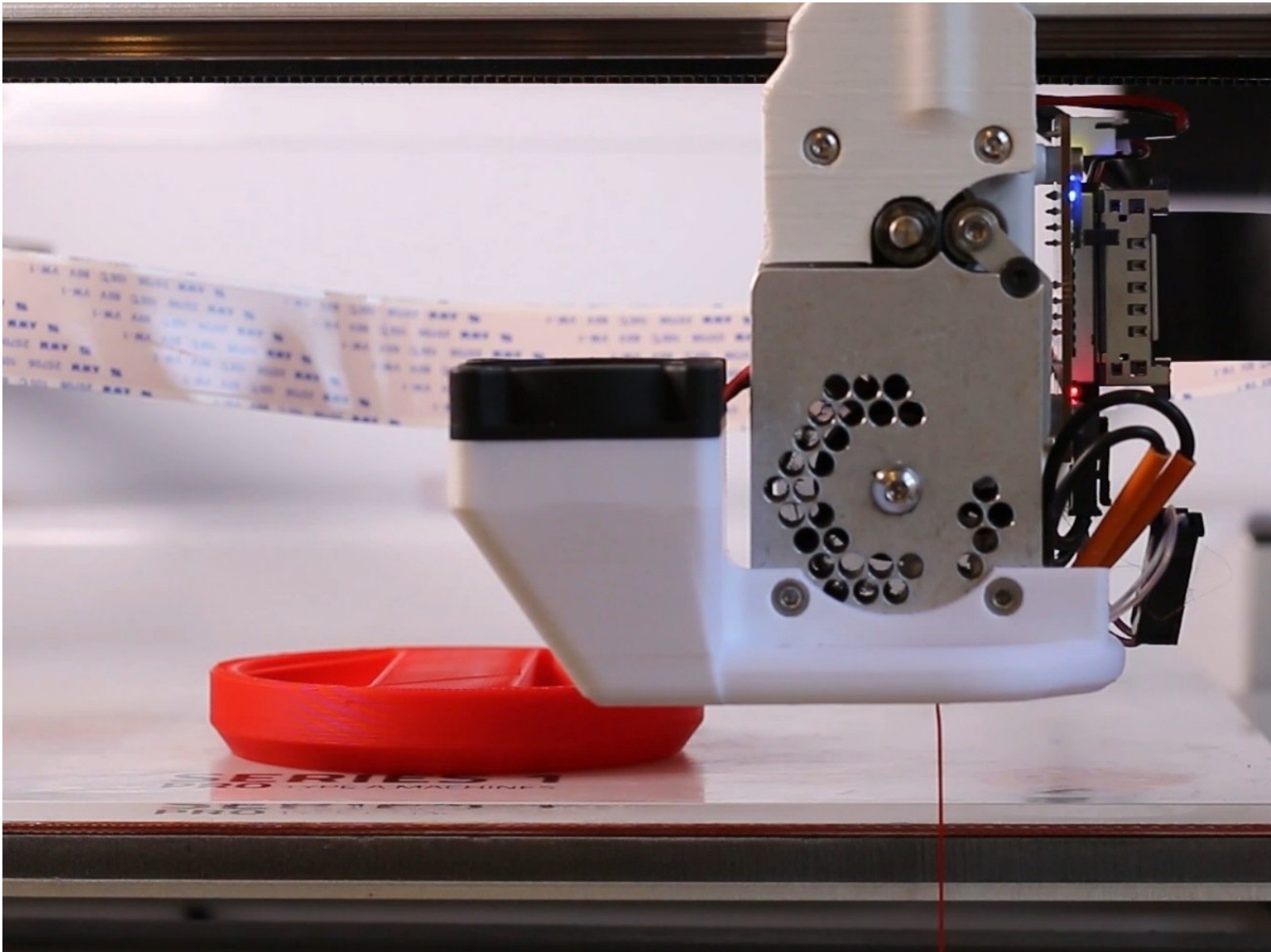




Side Transitioning in Chroma

This guide will take you through enabling side transitioning in Chroma.

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INTRODUCTION

Side Transitioning allows you to select a specific region to the side of the bed where you would like your printer to transition between filaments. It's a great option to clear up some bed space and reduce print time by extruding faster. Side Transitioning is only possible on printers with nozzles that can move off of their print beds.

Step 1 — Turn on Advanced Settings

Printer Dimensions Palette Transitions

General Settings

Transition Method

- ☐ Use a transition tower ?
- ☒ Use side transitions ?
- ☐ Don't purge transitions ?

Transition in Infill ☐ Attempt to use infill for transitioning filaments

Min Transition Length ? 30 mm 80 mm

Side Transitions

Max Purge Speed ? mm/s

Extrude In Place ? ☐ Extrude without coordinated X/Y movement

Purge Location ?

- ☐ North
- ☒ West
- ☐ East

- Turn on Advanced Settings in Chroma by going to *Tools > Preferences > Enable Advanced Settings*.
- Go to your *Printer Profile > Transitions tab > Use side transitions*.
- ⓘ This will enable the Side Transition menu where you can specify the purge speed, purge location, and other printer-specific options.

If you have any questions about side transitioning, please send a message to support@mosaicmfg.com.