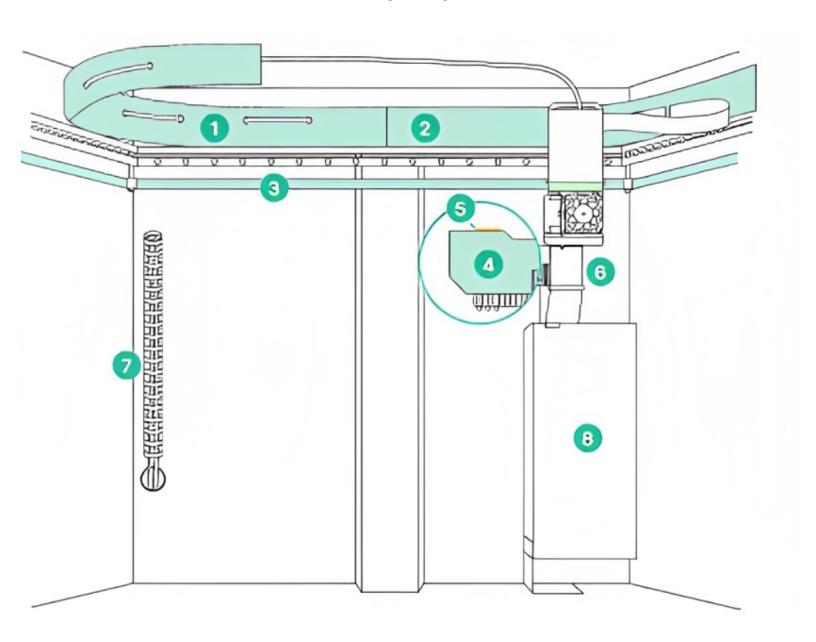


Lubricating Linear Rails and Ball Screws

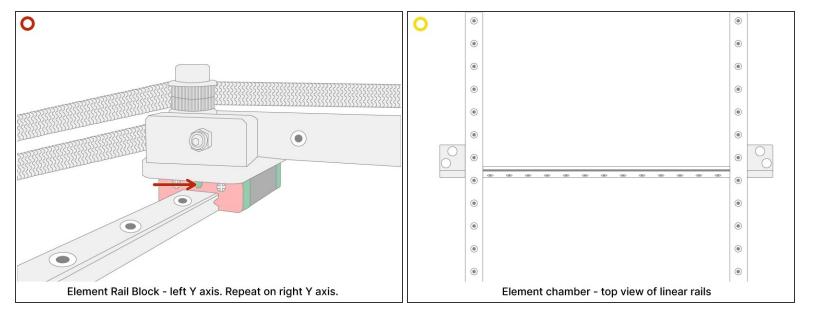
How to lubricate and maintain the linear rails in your Element

Written By: Guy Elston



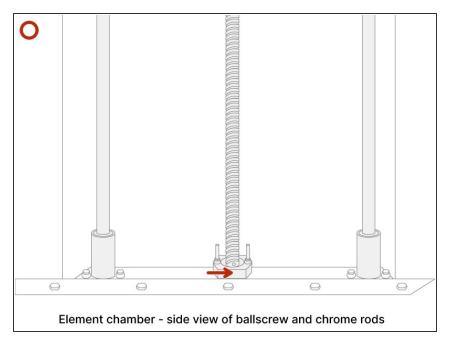


Step 1 — Applying Lubricant to Linear Rails



- Use a lithium grease or similar synthetic lubricant.
- Using a syringe or eyedropper tool, apply a small amount of lubricant inside the small eyehole of one linear block along the X axis (Printhead rail), and two linear blocks along the Y axes on the left and right side of the printer.
 - Moving the printhead along the X and Y axes will help spread the lubricant.
- Full instructions for lubricating linear guideways and ball screws can be found <u>here.</u>

Step 2 — Applying Lubricant to Ball Screws



 From inside the printer chamber's left and right sides, apply lubricant into the small eyehole on the ball screw assembly. Move bed up and down to distribute lubricant.