Ultimaker 3, 3 EXT - Adaptor Setup

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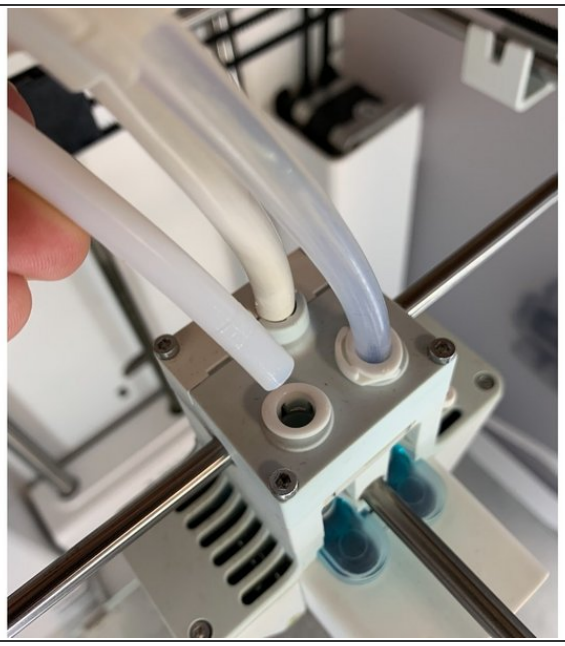
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INTRODUCTION

This installion uses the 1.75mm Adaptor A

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Step 1 — Bowden tube replacement



- How to replace the Ultimaker bowden tube with the PTFE tube used for 1.75mm filament.

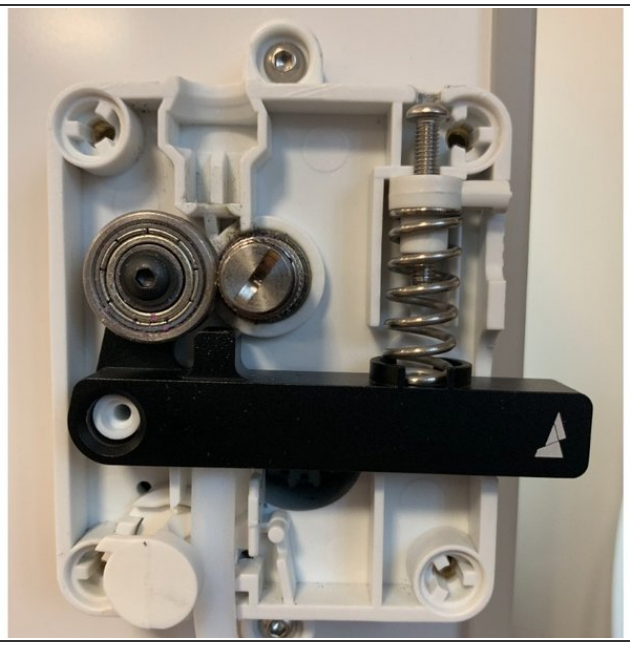
Step 2 — Install the short hot-end PTFE sleeve



- How to install the short hot-end PTFE sleeve into the hot-end.

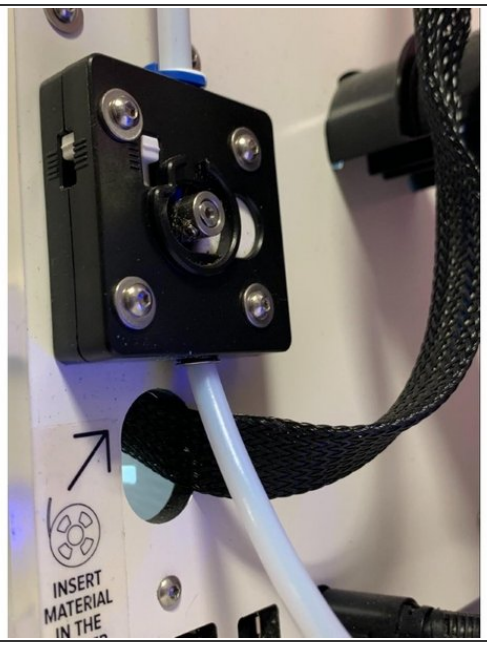
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Step 3 — Swap the extruder drive arm



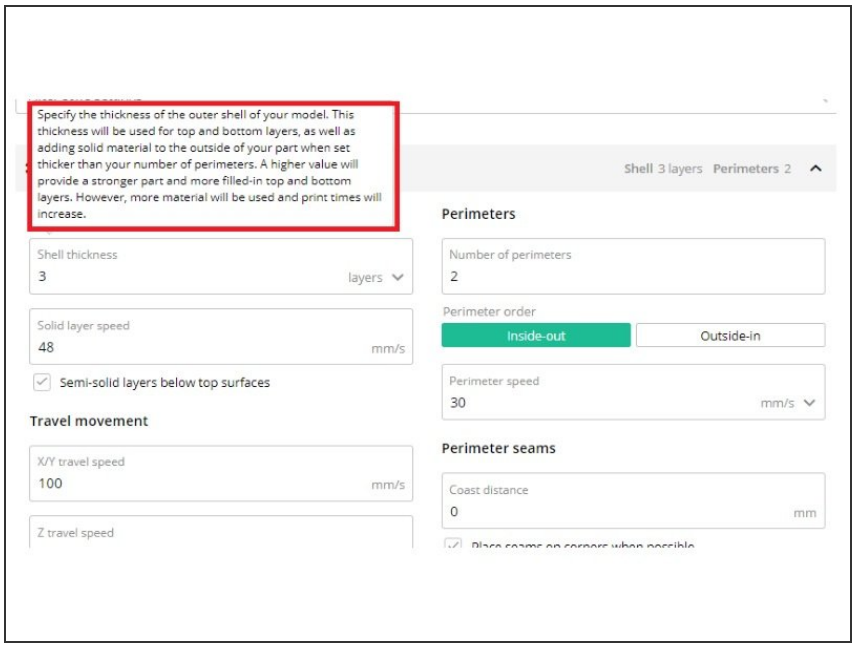
- How to swap the extruder drive arm in the Ultimaker filament feeder on the back of the printer.

Step 4 — Install the Palette tube into the extruder input



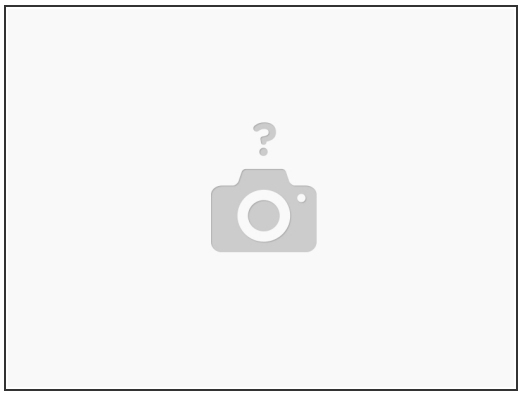
- Install the Palette outgoing tube into the filament feeder or extruder input.

Step 5 — Single Color Test



- Run a test print using 1.75mm filament to see if the adaptor installation is done correctly.

Step 6 — Palette 2 Calibration with Ultimaker 3 or Ultimaker 3 EXT



- Please proceed to the calibration guide.